

Assessment date: Next assessment within the time period (unannounced assessment): or (announced assessment): Certificate register number: Date of the last unannounced assessment: 21 April 2023

6 March 2024 - 10 July 2024 1 May 2024 - 10 July 2024 10533231 Current issue date:

Expiry date

N/A

Certificate of Approval

Unannounced Audit

Herewith the certification body:

LRQA France SAS

being an ISO / IEC 17065 accredited certification body for IFS certification and having signed an agreement with IFS Management GmbH, confirms that the processing activities of

Voelkel GmbH Fruchtsäfte Gemüsesäfte

Fährstr. 1, 29478 Höhbeck, Germany

GLN: 4015533000003

COID: 9787

meet the requirements set out in the:

IFS Food Version 7, October 2020 and the other associated normative documents

at **Higher** level with a score of **97.09%**

Approval number(s): 00032240

for the audit scope:

Processing of fruit and vegetables, production and filling of pasteurized fruit and vegetable juice, soft drinks, hot drinks, fermented drinks, syrups, vinegar, plant drinks and plant waters in glass and soft packaging for the end consumer and as well as filling in bags in barrels (aseptic).

Additional information:Besides own production, the company has partly outsourced processes. Exclusions:Drying of pomace (packed in big bags).

Product scopes: 5. Eruit and vogetables 6. Crain products, coreals, industrial bak

Product scopes: 5. Fruit and vegetables,6. Grain products, cereals, industrial bakery and pastry, confectionary, snacks,8. Beverages

Technology scopes: B, C, D, E, F

Paul Graaf

Area Operations Manager, Europe

Issued by: LRQA France SAS







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13 June 2023

20 August 2024